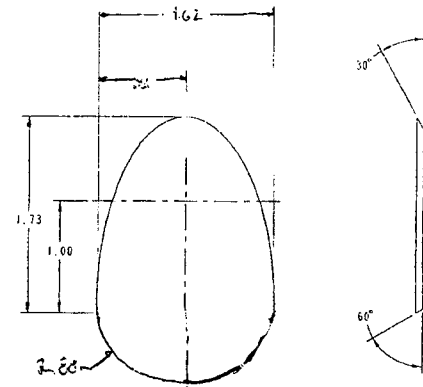
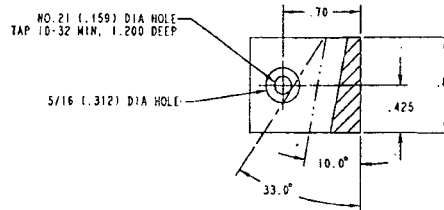
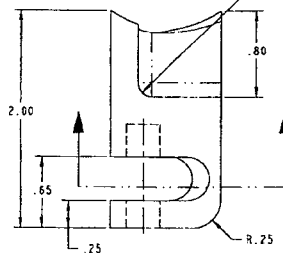
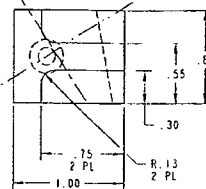
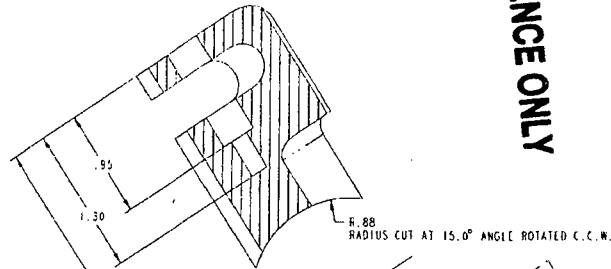
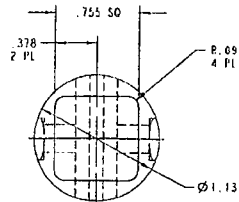
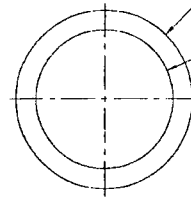
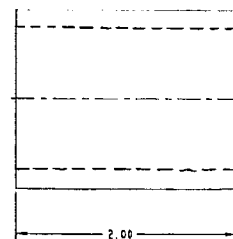


REFERENCE ONLY



① -233 OUTER TUBE END CAP
MATERIAL: .063 THK, 6061-T6, 00-A-250/11
SCALE 2.000

40043
RELEASED
06 VI-20



⑧ -265 TEFLLON BUSHING
MATERIAL: TEFLLON DELRIN
SCALE 2.000 (ACETON GP POM R1730)

PREMIER AVIATION, INC.
3000 Aviation Parkway, Grand Prairie, Texas 75050
SIZE: CODE IDENT NO. QMG NO. REV.
D105JVS B67-43001 B1
SCALE: 20 or 45

ORIGINAL

SUPPLEMENTED BY
BY D-3441-7

-345 CLEVIS (COMMERCIAL VER)
SCALE 2.000
MAT: 2024-13 AL.
00-A-200/3

① JLM
-277 CONTOURED HINGE ARM
MATERIAL: 1.00 SO, 6061-T6, 00-A-200/8
SCALE 2.000

D

C

B

A

D

C

B

A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 1:38:56 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTER TUBE

Job Number: 40043

Part Number: PB6743001233

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 1:38:56 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	OUTER TUBE
Job Number :	40043		
Estimate Number :	13406		
P.O. Number :		Part Number :	PB6743001233
This Issue :	24/06/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B67-43001 P.20
First Issue :	/ /	Project Number :	N/A
Previous Run :		Drawing Revision :	B1
	Type :	Material :	
	SMALL /MED FAB	Due Date :	01/07/2008
Written By :		Qty:	5
Checked & Approved By :	<u>mf 08-06-24</u>	Um:	Each
Comment :	est rev A new issue 08.06.19 DD verified: EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S063	6061-T6 .063 Sheet
-----	-------------	--------------------



Comment: Qty.: 0.0300 sf(s)/Unit Total : 0.1502 sf(s)

6061-T6 .063 Sheet

batch: 108 279 IB 8-6-25

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------

**Comment:** FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1Prog Rev: B1

2-Deburr if necessary

IB 8-6-2508/06/25 @ Hm

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINEIB 8-6-25

4.0	QC8	SECOND CHECK
-----	-----	--------------

**Comment:** SECOND CHECK08/06/25 @ LG

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: Pat E.mf 08-07-09